



C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜV SÜD/15085/CL1/336/11/7A1

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

Infraserv GmbH & Co. Höchst KG
Brüningstraße 50
65926 Frankfurt am Main
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity M

in the range indicated in the annex.

validity: 2025-12-04 until 2027-10-21

München, 2025-12-10

Place and date of issue

Lead auditor: Dipl.-Ing. (FH) SCHMECK



EQ3072764



Certification Body
Material and Welding Technology

Dipl.-Ing. SACK
Deputy head of certification body



Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2, 8	$t = 3 - 24 \text{ mm}$	-
131	23	$t = 1.5 - 6 \text{ mm}$	FW
135	1.2	$t = 4 - 16 \text{ mm}$	-
141	1.2	$t = 1.8 - 10 \text{ mm}$ $D \geq 10 \text{ mm}$	BW
	22	$t = 3 - 16 \text{ mm}$ $D \geq 500 \text{ mm}$	BW
	8/1.2	$t = 3 - 6 \text{ mm}$	FW, Manganese steel; $t_2 = 3 - 20 \text{ mm}$
	8	$t = 3 - 6.4 \text{ mm}$	BW
141/111	1.2	$t = 3 - 20 \text{ mm}$ $D \geq 84 \text{ mm}$	BW
	8	$t = 3 - 22 \text{ mm}$ $D \geq 84 \text{ mm}$	BW

Area of Application: ▪ Maintenance welding of railway vehicles and their components

Responsible welding coordinator(s): Stephan Wolf, Level A (IWE) [external] born: 1983-11-14

1st deputy(ies) of the responsible welding coordinator(s): Michael Bordasch, Level C (IWS) born: 1986-03-27

Others deputies: -

Remarks:
Register no.: TÜV SÜD/15085/CL1/336/11/7A1

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.

