



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜV SÜD/15085/CL1/336/11/7A1

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

Infraserv GmbH & Co. Höchst KG
Brüningstraße 50
65926 Frankfurt am Main
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity M

in the range indicated in the annex.

validity: 2025-12-04 until 2027-10-21

München, 2025-12-10
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) SCHMECK



Certification Body
Material and Welding Technology

Sack

Dipl.-Ing. SACK
Deputy head of certification body



EQ3072764

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2, 8	t = 3 - 24 mm	-
131	23	t = 1.5 - 6 mm	FW
135	1.2	t = 4 - 16 mm	-
141	1.2	t = 1.8 - 10 mm D ≥ 10 mm	BW
	22	t = 3 - 16 mm D ≥ 500 mm	BW
	8/1.2	t = 3 - 6 mm	FW, Manganese steel; t2 = 3 - 20 mm
	8	t = 3 - 6.4 mm	BW
141/111	1.2	t = 3 - 20 mm D ≥ 84 mm	BW
	8	t = 3 - 22 mm D ≥ 84 mm	BW

Area of Application:

- Maintenance welding of railway vehicles and their components

Responsible welding coordinator(s):

Stephan Wolf, Level A (IWE) [external]

born: 1983-11-14

1st deputy(ies) of the responsible welding coordinator(s):

Michael Bordasch, Level C (IWS)

born: 1986-03-27

Others deputies:

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Remarks:

Register no.:

TÜV SÜD/15085/CL1/336/11/7A1

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.